



PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
PO039413	ACI001-VC	2	1	Net 30	M1018B1.000X03.000	1010-1025 Steel Bar 1.000 X 3.000 : MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W				12	4/3/2018	12		S056016	Stock	3/28/2018	\$ 10.81 / ft
			4		M303R0.625	303 Round Bar 0.625" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft						12		S056017	Stock	3/28/2018	\$ 4.13 / ft
			5		M304R0.375	304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft						12		S056018	Stock	3/28/2018	\$ 1.19 / ft
			6		MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM) SPECIFICATION: ASTM A513 TYPE 5				100		105		S056019	Stock	3/28/2018	\$ 2.47 / ft
			7		M6061T6R0.750	6061-T6 Round Bar .750" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft				40		40		S056020	Stock	3/28/2018	\$ 1.44 / ft
			9		MT-O1-R1.250	Tool Steel Round Bar 1.250 dia.				12		14		S056021	Stock	3/28/2018	\$ 12.08 / ft
			10		M304B1.000X1.000	304 Bar 1.00 X 1.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft						12		S056022	Stock	3/28/2018	\$ 14.14 / ft
			11		M6061T6B0.750X02.500	6061-T6 Bar .750 X 2.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft						12		S056023	Stock	3/28/2018	\$ 6.09 / ft
			12		M6061T6B0.375X1.000	6061T6 Bar .375 X 1.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				20		20		S056024	Stock	3/28/2018	\$ 1.15 / ft

FO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
		13			M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft					36		36	S056025	Stock	3/28/2018	\$ 19.45 / ft
										Total:	268	275					

Plex 3/28/2018 2:23 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039413

Supplier:	ACI001-VC Acer Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	PO No:	PO039413
		PO Date:	3/23/18
		Due Date:	4/3/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	QUOTE NO SOU0093847

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	MT-4140-S-0.500X10.000		AISI 4140 Steel Sheet/Plate as per ASTM A829 OR AMS 6395	Firmed	4/3/18	6.667 sf	0 sf	7 sf	\$58.217082/sf	\$388.13
Line Item Note 1 pcs of 10" x 96" 28-32 rc										
2	M1018B1.000X03.000		1010-1025 Steel Bar 1.000 X 3.000 : MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W	Firmed	4/3/18	12 ft	0 ft	12 ft	\$10.80666/ft	\$129.68
3	M6061T6S.090		6061-T6 .090 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	4/3/18	96 sf	0 sf	96 sf	\$6.358125/sf	\$610.38
4	M303R0.625		303 Round Bar 0.625" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	4/3/18	12 ft	0 ft	12 ft	\$4.13333/ft	\$49.60
5	M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	4/3/18	12 ft	0 ft	12 ft	\$1.188/ft	\$14.26

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	MT-A513-T-1.000W0.120		A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM) SPECIFICATION: ASTM A513 TYPE 5	Firmed	4/3/18	100 ft	0 ft <i>100</i>	100 ft	\$2.4695/ft	\$246.95 DAS <i>11</i> 9-89 MAR 28 2018
7	M6061T6R0.750		6061-T6 Round Bar .750" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	4/3/18	40 ft	0 ft <i>40</i>	40 ft	\$1.44325/ft	\$57.73 DAS <i>11</i> 9-89 MAR 28 2018
8	M17-4-H1150-R0.625		17-4 SS Round Bar H1150 0.625" dia. : MATERIAL: 17-4 PH CONDITION H1150 receive ft	Firmed	4/10/18	12 ft	0 ft	12 ft	\$28.75/ft	\$345.00
9	MT-O1-R1.250		Tool Steel Round Bar 1.250 dia.	Firmed	4/3/18	12 ft	0 ft <i>14</i>	12 ft	\$12.08333/ft <i>DAS</i> <i>11</i>	\$145.00 MAR 28 2018
10	M304B1.000X1.000		304 Bar 1.00 X 1.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	4/3/18	12 ft	0 ft <i>12</i>	12 ft	\$14.1425/ft <i>DAS</i> <i>11</i> 9-89	\$169.71 MAR 28 2018
11	M6061T6B0.750X02.500		6061-T6 Bar .750 X 2.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	4/3/18	12 ft	0 ft <i>12</i>	12 ft	\$6.085/ft <i>DAS</i> <i>11</i> 9-89	\$73.02 MAR 28 2018
12	M6061T6B0.375X1.000		6061T6 Bar .375 X 1.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	4/3/18	20 ft	0 ft <i>20</i>	20 ft	\$1.152/ft <i>DAS</i> <i>11</i> 9-89	\$23.04 MAR 28 2018

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
13	M6061T6B1.000X06.000		6061T6 Bar 1.00 X 6.00 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	4/3/18	36 ft	0 ft	36 ft	\$19.451666/ft	\$700.26
14	MT-4140-S-0.375X5.500		AISI 4140 Steel Sheet/Plate	Firmed	4/3/18	6 ft	0 ft	6 ft	\$33.66666/ft	\$202.00
										Grand Total: \$3,154.76

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 part notification by supplier
- A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CL

Plex 3/28/18 1:56 PM dart.lavoie.chantal

DELIVERY - CLIENT

CO00080251

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242



Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Carrier

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

1

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 FLAT CR 1 X 3 1018 (R) FCR-13	122.40	12.00	PL-\$CLB	14	122		12	1		MAR 28 2018 DAS 11 9-89
1 X 12" R/L <u>HEAT: 171456</u> LINE 2										
2 ALU SHEET .091 (11G) 6061-T6 (4 X 12) FEAL-0914126061	123.07	96.00	PI2-\$CLB	24	4x2					
3 ROUND SS 5/8 303 RANDOM NS RSS-58303-V	12.52	12.00	PL-\$CLB	14	121		12	1		MAR 28 2018 DAS 11 9-89
1 X 12" R/L <u>HEAT: 47715</u> LINE 4										
AC14638-MM-26/03										

DELIVERY - CLIENT

CO00080251



ACIER OUELLETTE INC.

935, Boul du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N° CLI0001056
Date 2018/03/23

Delivery date

2018/03/28

Your order N°

039413

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Salesman

OUELLETTE VALLEYFIELD

CARRIER

Credit Termes

Net 30 Days

Instruction F-M

Delivery Route 5

Page 2

Internal Use Only

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
4 ROUND SS 3/8 304 (R) RSS-38	4.51	12.00	PI-\$CLB	14	12	10	MAR 28 2018	9-89	DAS 11	
1 X 12' R/L (HEAT: 6460V) LINE 5				12'						
5 TUBE MEC 1.000 OD X .120 (R) TME-1000120	112.80	100.00	PI-\$CPI	5X 21	105	1	MAR 28 2018	9-89	DAS 11	
5 X 20' R/L (HEAT: D37954) LINE 6										
6 ROUND ALU 3/4 6061-T6 *	20.92	40.00	PI-\$CLB	24 21	40	5	MAR 28 2018	9-89	DAS 11	
RAL-34										
2 X 20' (HEAT: 68706) LINE 7										
7 ROUND O1 1 1/4 RANDOM NS ROI-114	50.06	12.00	PI	14	14	1	MAR 28 2018	9-89	DAS 11	
10307										
1 X 12' (HEAT: 991605800B) LINE 9 AC14642-FU-26/03				142			MAR 28 2018	9-89	DAS 11	

DELIVERY - CLIENT

C000080251

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°	CL10001056
Date	2018/03/23
Delivery date	2018/03/28

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél: 613-632-5200

Instruction F-M **Delivery Route** 5 **Page** 3

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only					
				CMD	EXP	B/O	IN	I	S	C	OUT	
8 SQUARE SS 1 SS304 (R) CSS-1 2085 <i>1 X 12' R/L HEAT: 55161496 LINE 10</i>	40.80	12.00	PL_SCLB	14	128"		12	1			MAR 28 2018 77	9-89
9 FLAT ALU 3/4 X 2 1/2 6061-T6 * FAL-34212 <i>2590 1 X 12' HEAT: 68295 LINE 11</i>	26.46	12.00	PL_SCLB	14	12'		12	1			MAR 28 2018 77	9-89
TRANSIT ST-JEROME LF 26-03												
11 FLAT ALU 3/8 X 1 6061-T6 * FAL-381 <i>2613 1 X 20' HEAT: 3B4191 LINE 12</i>	9.00	20.00	PL_SCLB	14	20'		20	1			MAR 28 2018 77	9-89

NIR : R-109516-6

2727

FCR-13

TR-1928

49193

COLD FINISHED
FLAT BARS

Pol. Ind. Basarte S/N
20720 Azkola (Gipuzkoa)
Spain
www.nuevaincal.com
CEIVAR: E8A48416350

Admin. y Finanzas / Accounta
Tel.: (+34) 946 867 311
(+34) 946 261 712
Fax: (+34) 943 057 312
nuevaincal@nuevaincal.com

Comercial
Tel.: (+34) 946 261 712
Fax: (+34) 946 264 826
monolocal@nuevaincal.com

CERTIFICADO DE CALIDAD

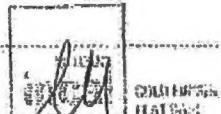
Destinatario : LES ACIERS TRANSBEC
Material : COLD ROLL SAE 1018. ACCORDING TO ASTM A108

CERTIFICAMOS : Que el material suministrado con cargo a los pedidos de referencia y anotado por nuestro albarán N° EX/4.773 y Fra. N° FV17/286 corresponden a los análisis y fusiones siguientes de acuerdo con la norma EN 10204 / 2.2:

S./Pedidos N°	Composición Química de la colada							Caract. mecánicas laminado			
	MATERIAL	CALIDAD	COLADA	C. %	Mn. %	Si. %	S. %	P. %	Rc N/mm²	Rm N/mm²	A %
MN-47089	5 X 3/8		171108	0,15	0,77	0,14	0,002	0,016	554,00	580,00	12,00
MN-47093	2 X 1/4		590449	0,16	0,76	0,20	0,011	0,017	329,00	495,00	29,00
MN-47093	5 X 3/8		171108	0,15	0,77	0,14	0,002	0,016	554,00	580,00	12,00
MN-47093	6 X 3/4		170723	0,17	0,75	0,19	0,002	0,021	553,00	580,00	14,00
OU-48311	2 X 3/4	FER 342	171454-	0,16	0,73	0,19	0,005	0,017	307,26	446,12	26,18
OU-48311	3 X 3/4	FER 343	171455-	0,15	0,70	0,16	0,005	0,017	328,17	455,80	24,31
OU-48311	3 X 1	FER 13	171456-	0,15	0,70	0,19	0,004	0,019	319,60	453,88	26,57
OU-48311	4 X 1/2	FER 124	171428	0,16	0,81	0,18	0,011	0,017	315,61	448,72	26,44
PAJ-48098	2 X 1/2		171444	0,17	0,79	0,19	0,007	0,016	313,22	462,60	24,10
PAJ-48098	3 X 3/8		171438	0,19	0,80	0,24	0,008	0,017	325,45	456,76	24,91
PAJ-48098	3 X 3/4		171455	0,15	0,70	0,16	0,005	0,017	328,17	455,80	24,31
PAJ-48098	3 X 1-1/2		170400	0,16	0,79	0,18	0,004	0,016	328,17	455,80	24,31
PAJ-48098	6 X 1/2		171612	0,16	0,82	0,20	0,004	0,018	550,00	576,00	13,00
PAJ-48098	6 X 1		170932	0,17	0,75	0,16	0,005	0,019	557,00	585,00	14,00
PAJ-48098	8 X 3/4		162602	0,18	0,79	0,16	0,003	0,012	558,00	586,00	14,00
PAR-48178	2 X 3/16		54305	0,15	0,70	0,18	0,036	0,011	348,00	481,00	32,70
PAR-48178	6 X 1/2		171612	0,16	0,82	0,20	0,004	0,018	550,00	576,00	13,00

Gernika (SPAIN), 11 de Septiembre de 2.017

Responsable de Calidad

NUEVA INCAL
S.A.U.

CO. 80251 DART
VIRAJ PROFILES LIMITED

P0,14638N

VIRAJ

Works: SURVEY NO.- 25/1, 25/2, 26 & 34, Village- MAAN, Taluka- PALGHAR, Dist- THANH, MARARASHTRA -401 506, INDIA,
e-mail- viraj@viraj.com

D

TEST CERTIFICATE

ORDER NO. PACKING LIST NO. INSPECTION NO. DATE
P006028 6475012215/14 100009262788 20.11.2017
GRADE T-303 HEAT NO.
47715

BUNDLE NO.:
1100799336, 1100799335, 1100799334.

DESCRIPTION
STAINLESS STEEL, BRIGHT BARS

COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
3/8"	ROUND	ASTM A444	12 - 14"	247	5,135.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%Ni	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0450	1.970	0.300	0.2500	0.0340	17.360	1.040	0.490	0.280	0.150	0.03100

TEST RESULTS

0.2% yield strength lb/in	Tensile Strength lb/in	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
91.0	106.0	39.0	56.0	216.0	7.0

SPECIFICATION:

MATERIAL CONFORMS TO DIN 10088-3-2005 COND-A & ASTM A522/A522M-12A1, ASTM A 29-63, ASTM A194-16, AMS 3546U TYPE I, EXCEPT MARKING, QQ-S-764B(A2) COND A, EXCEPT MARKING, UNI-I-36300, ASTM A314-2008, ASTM A320/A320M-15a, BHF CLASS 1, ASME SA 320 BHF CLJ MIL-G-4623 B GRADE A36 & WMR 1.4303.

CERTIFIED AS PER EN 10204-3.1

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO-FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES, MACRO-GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050°C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE-CAGED. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIACTIVE CONTAMINATION. COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

WORLDWIDE INSPECTION
K&K METAL



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K 3Z3
Canada

50230

METALLURGICAL TEST REPORT

10.141446870 Highway 42 East
Ghent, KY 41045-9615

(502) 347-6000

Certificate: 373018 31

Customer: 007080 003

Your Order: M51116

NAS Order: TN 0257931 04 Heat Treat Code: 44,987

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
DIN 30400/30403 EN 10204 3.1, ASTM A484/16
ASME X276/17, ASTM A479/17, ASME A182/16a CMAW ONLY,
ASME SA573/13, ASME SA182/13 CMAW ONLY
AMS 5639J, AMS 5647K, AMS 608-633D, Q08-7637, ASTM F899/12b
SOLUTION ANNEAL TEMP 1900F XHR, ASTM A320/17a CL 1 GR B8
ASTM A193/16-ASME SA193/13 CL 1 GR B8

3/8

Date: 1-29-2018 Page: 1
Steel: 304/304L
Finish: Corrosion: ASTM A262/15 P2C A/E OK

REMARKS:

COMPLIES W/ REQUIREMENTS OF DIAK 252-225-7009 EU DIRECTIVE
2011/65/EU. NOTE: HAF+MOD+CC. NO HEAD REPAIR. HEATED AND MFG
IN USA FREE FROM MERCURY AND LOW MOLTING ALLOY CONCENTRATION

Product Id	Shd & Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
M72280 9	.3750	1.281	144.00	11	1		

CHEMICAL ANALYSIS CM(Country of Mfg) ES(Spain) US(United States) ZA(South Africa) JP(Japan)
TEST Test CR C % CO % CR % CR % CU % NI % ND % Si % Ni % P %

SIGN	08	.028	.18	18.14	.39	1.31	.280	.071	.950	.029
------	----	------	-----	-------	-----	------	------	------	------	------

S % SI %

.0260 - .23

MECHANICAL PROPERTIES

Product Id	1.4 0.4 0.2 No.	.238 KSI	UTS ksi	RA %	Elng % 2"
M72280 9	R.L	226.0	84.97	111.55	69.24 41.70

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technician
Dept. Mgr.

KRIS LARK

1/19/2018

TME -100012U-V
6505

TPI Work Test Certificate

TRA-1619
4964b.



TUBE INVESTMENTS OF INDIA
TUBE PRODUCTS OF INDIA - MODULE - I
POST BOX NO.4 & 18, M T H ROAD, AVADJI, CHENNAI - 600054



Customer Order No.

TC No : PAE/8C1720318
Date : 10-FEB-17

Description Specification Condition Bundle No's

Invoice No : 4421810999
Invoice Date : 31-JAN-17
Job /Batch No : RBCL1701331

Cust Part No
Bundle Tagging

: CUSTOMER SIZE / CONDITION / QUANTITY / GROSS WEIGHT / TAG MARKING / WO.NO. / SPEC &
GRADE / DESTINATION / BUNDLE NO / COUNTRY OF ORIGIN.

Tube Marking
P. Uom
Size

: P.O.NO. / TPI ED / SIZE / SPEC / CONDITION / TAG MARKING / HEAT NO. / MADE IN INDIA.
: Inches
: 1.000" OD X 0.760" ID X 0.120" WT X 20' - 24 R/L

Quantity In : 1857.513 Ft

LADLE ANALYSIS :

Process	Heat No.	%C	%Mn	%P	%S	%Si	%Al
Min		.18	.3				
Max		.23	.6	.035	.035		
Obs	D37954	.19	.49	.008	.005	.023	.054

Full Section Longitudinal Tensile Test at Room Temp

Test	Heat No	Y.S	T.S	Ult.
Min		379	443	10
Max				
OBS	D37954	480.9	565.76	22

Rockwell Hardness	Roughness	
	OD	ID
75		
HRB		

Dimensions in : Inches				
Spec	OD	ID	WT	Len
Min	1	.755		240
Max	1.005	.76		288
OBS-Min	1.001	.757	0	267.283
OBS-Max	1.003	.759	0	284.016

Technological Tests :

Test	Spec	Result
Crushing		-
Flaring		-
Flattening		-
Flanging		-
Rev. Flang.		-
Elong. Gauge Len		-

Non-Destructive Tests :

Test	Spec	Result
Straightness	0.76/1000 MM MAX	0.30 / 1000
Eddy Current	100	100% TESTED OK
Vision		DEFECT FREE
Ultrasonic Test		-

This is to certify that the goods are supplied as per the purchase order and specification Requirements

Prepared by : N. A. J. Alimdad

Quality Shift Incharge Signature

for Tube Investments of India
Unit: Tube Products of India Module - 1

D. E. M.
Mathavan.M
Mgn-Quality-IBP-TP

RAL-34 # 5157

TRA-1723 49072

325 rue Avro
Pointe-Claire, QC, Canada H9R 5W3
Téléphone (514) 697-5120
Fac-simile (514) 694-8310

sapa:

Test de dureté Rockwell
Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address : 4054 BOUL LE CORBUSIER, #201
LAVAL, QC
H7L5R2

commande Sapa / Sapa order # : 7020941

bon de commande / Purchase order # : OU-47416

de matrice / Die # : MS 9909

Description: 3/4" ROD

Alliage & trempage / Alloy & temper : 6061 T6 Longueur / Length : 6097 mm

Contrôle / Control # : 85611-1

Coulée / Cast # : 68706

Dureté Rockwell E / Min. requis / Max. permis /
Rockwell E hardness : 91 HRE Min. required : 88 HRE Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66-0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	--	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen). *Daryl*

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date : 2017-03-28

Yours truly,

Daniel Alfredo Pelleter
Directeur Qualité.
Quality Director

RAL 34
HFC

80251
PAKCT

Chemical certification
Certification chimique

P0,14642

Order Num / No. Commande AC-14642	Vendor / Fournisseur 51	Country of origin / Pay d'origine CHINA	Date 10/20/16	Heat / coulée 991605800B	Material ID # / No. matière
Grade / Nuance O1	Conditions ANNEALED				
Shape / Former RD	Size / Dimension 1.250	Specifications ASTM A-681-08 / ASTM A-600-08			

Chemical composition / Analyse chimique

	Carbon (C)	Silicon (Si)	Manganese (Mn)	Phosphorus (P)
Mini / maxi	0.8500 / 1.0500	0.1000 / 0.3500	1.0000 / 1.4000	0.0000 / 0.0350
Actuel %	0.930	0.250	1.150	0.021
	Sulphur (S)	Chromium (Cr)	Nickel (Ni)	Molybdenum (Mo)
Mini / maxi	0.0000 / 0.0350	0.4000 / 0.7000	0.0000 / 0.0000	0.0000 / 0.2500
Actuel %	0.002	0.550	0.000	0.000
	Cooper (Cu)	Vanadium (V)	Aluminum (Al)	Tungsten (W)
Mini / maxi	0.0000 / 0.0000	0.0000 / 0.3000	0.0000 / 0.0000	0.4000 / 0.7000
Actuel %	0.000	0.060	0.000	0.550
	Cobalt (Co)	Titanium (Ti)		
Mini / maxi	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000
Actuel %	0.000	0.000	0.000	0.000

Mechanical properties / Propriétés Mécaniques

Yield strenght / Élasticité	Tensile / Rés. à la traction	Elongation / Allon. (%)	Red. of area / Surface (%)	RC	Surface Hd / Dureté
0.000	PSI	0.000	PSI	0.00	200

Note:

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material

Nous certifions que les données ci haut ont été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur.

Prepared by: Préparé par:



2076

CSS-1-12

P0.5176

47814

BOLLINGHAUS[®] STEEL Bollinghaus Steel, SA DIN EN ISO 9001:2008 TÜV CERT NO. 01 100 020458		Abnahmeprüfzeugnis/Mill Test Certificate/Certif. de Qualidade							Nr.: / Nr. / Nro.						
		EN 10204:2004 / 3.1							0000122986						
		Unsere Innere Verweisung /Our Int. Ref/ N/ ref int							Datum / Date / Data						
		5600032873 000020							14.12.2016						
Normen / Standards / Normas															
TYPE 304/UNS S30400 and TYPE 304L/UNS S30403 acc. to ASTM A276/A276M-16a, ASTM A182/A182M-16a, ASTM A193/A193M-16, ASTM A479/A479M-16, ASTM A320/A320M-15a, ASTM A314-15, ASTM A282-15 Pract. E, AMS QQ-S-73D, AMS 5639H, AMS 5647J, ASME SA479/SA479M, ASME SA276, ASME SA182/182M, ASME SA 193/SA193M, ASME SA320/SA320M, NACE MR0175-2015, execution as per ASTM A484/A484M-16.															
Bestell-Nr./Order Nr./Enc.Nr.		C106212							Bestell-Nr./Order Nr./Enc.Nr.			C106212.02			
Produktgruppe / Product Group / Grupo Produto				Gewicht / Weight / Peso					Bunde / Bundles / Atados						
AISI 304/L CD SQ 1"				2.157 lb					01						
Werkstoff-Nr. Material no. Qualität		Werkstoff-Normbezeichnung / Material standard grade / Norma do material X 2 CrNi 18-9													
Beschreibung / Description / Descrição															
Stainless steel cold drawn square bars. US-BFAR 252.225-7009: MELT SOURCE: United Kingdom / MFG: Portugal. 100% 304L, 100% 316L															
Schmelz-Nr. Cast nr. / Fundal nr.		Chemische Analyse in % / Chemical composition in % / Analise química em %													
55161456		C	0.018	Si	0.260	Mn	1.730	P	0.031	S	0.025	Cr	18.460	Ni	8.100
EAF-AOD		Mo	0.240	Co	0.138	Cr	0.440	N	0.080	Tl	0.005	Nb	0.017	Al	0.005
Proben-Nr. test no. Antestno.		ASTM E399			ASTM A370										
		Kerbsschlagarbeit Impact Test Resilience			Streckgrenze Yield point Tensão limite	Übergangsgrenze 1% point Límite de extensão	Zugfestigkeit Tensile strength Tensão de colura	Dehnung Elongation Alongamento	Einschränkung Reduction of area Coef. Estricão						
		(Charpy V)			Rp 0,2 %	Rp 1,0%	Rm	A5	40	Z					
		[J]			[KJ]	[KSI]	[Ksi]	[%]	[%]	[%]					
3057524.01.01		-	82.8	89.6	103.3	43.2	45.1	68.2							
Visuelle Kontrolle Visual inspection Inspección visual		<input checked="" type="checkbox"/> OK	ASTM E10 Härte Hardness Dureza			200	ASTM A262 Practice E Korrosionsbeständigkeit IC Test			Wärmebehandlung Heat treatment Tratamiento térmico					
ASTM A434 Masskontrolle Dimensional inspection Inspeção dimensional		<input checked="" type="checkbox"/> Ok	ASTM E112 Korngröße Grain size			8	Corrosion intergranular Ok			Annealed Quenched 1200 °F (650 °C) (water quenched)					
Verwechslungsprüfung Test of identity Teste da identificação		<input checked="" type="checkbox"/> Ok	Makroskopische Untersuchung Macrographic test			Werksachverständiger Quality Control Representative Inspector de Qualidade									
Bemerkungen / Remarks / Observações		Hiermit bestätigen wir, dass das Material der oben genannten Spezifikation entspricht.													
Country of origin: Portugal. No weld repair done.		We confirm that this material meets the specification according to the mentioned standards.													
Material is free of mercury and radiation contamination.		Confirmamos que este material respeita as especificações de acordo com as normas referidas.													
129 K-RP															

196071

CO. 80251 DART

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LTÉE.

Adresse / Address : 4054 BOUL. LE CORBUSIER # 201
LAVAL, QC
H7L5R2

commande Sapa / Sapa order # : 7011453

bon de commande / Purchase order # : OU-47404

de matrice / Die # : MS 16703

Alliage & trempage / Alloy & temper :

Contrôle / Control # : 84120-1

Coulée / Cast # : 68295

Dureté Rockwell E /
Rockwell E hardness : 95 HRE

Min. requis /
Min. required : 88 HRE

Description : 2.50" X .750"FLATBAR

Longueur / Length : 6097 mm

6061 T6

Max. permis /
Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66-0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincerely yours,

Yours truly,

date : 2017-02-15

Daniel Alfredo Pelletier
Directeur Qualité
Quality Director

FAC 31/2017

#260

f4L-381-20

41B670PA-1405.

MILL TEST

SHIP TO ACIER OUELLETTE SO DESCRIPTION 1" X 38" FLAT BAR		CERT CODE: 1	DATE NUMBER: S 2222	DATE OF SHIPMENT Nov/03/2016	ORDER NO. 198958 - 1	MANIFEST NO. 359787
		CUSTOMER PO: 101434	SALES MAN 6061 T6	HOUSE ACCOUNTS	MADE IN CANADA	
		CUSTOMER PART NUMBER DT02222	PART DESCRIPTION 1" X 38" FLAT BAR	CERTIFICATION MILL TEST ASTM B221-14		

FAT 381

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell E	Conductivity
A.11	6061	Oct/27/2016	43.50	39.30	18.40	88.2, 88.5, 87.9	

Chemical Composition	Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ge	V	B	Zr	Bi	Pb	Sn	Si	Co	Al	Other
	384191	A.11	6061	0.6	0.18	0.2	0.03	0.86	0.07	0	0.01	0.01	0	0	0	0	0	0	0	0	0	0	

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale
Quality Control Manager

MILL TEST

BILL TO EXTRUDEX ALUMINUM (QUEBEC) INC.		CERT CODE: 1	DIE NUMBER S 4668	DATE OF SHIPMENT Sep/07/2017	ORDER NO. 208405 - 1	MANIFEST NO. 377291
SHIP TO ACIER CAMP SO DESCRIPTION 1" X 6" FLAT BAR		CUSTOMER PO 106802	ALLOY 6061	TEMPER T6	Salesman HOUSE ACCOUNTS	MADE IN CANADA
		CUSTOMER PART NUMBER DT04658	PART DESCRIPTION 1" X 6" FLAT BAR			
CERTIFICATION MILL TEST ASTM B221-14						

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell E	Conductivity
A.11	6061	Sep/07/2017	42.80	40.30	10.30	90,9,91,1,91.5	

Chemical Composition											
Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Tl
37241	A.11	6061	0.576	0.216	0.189	0.06	0.832	0.056	0	0.023	0.019

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

T. Mohabir

Tuisiram Mohabir
Quality Control Manager

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M1018B1.000X03.000
 DATE: MAR 28 2018

PO / BATCH NO.: 0394/13/5056016

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Acceptable use for dark testing only. PD.
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Heat #171426
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-29</u> <u>MAR 28 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



© COPY L
0305

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO	REV. A
		M1010-B	SHEET 1 OF 1
DATE	TITLE		SCALE
01.12.06	AISI 1010-1025 BAR		NTS
A	01.12.06	NEW ISSUE	

PURCHASE MATERIAL: AISI 1010-1025 OR ASTM A36 /A366 /A569 /A570
OR CSA G40-21, 38W/44W/50W/60W/70W

PART NUMBER: M1010-B | T. TTT | X | W.WWW | WHERE T.TTT = THICKNESS (IN INCHES)
THICK | WIDTH | W.WWW = WIDTH (IN INCHES)

E.G. 0.75" X 2.50" BAR = M1010-B 0.750 X 02.500

RELEASED
01.12.07

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R0.625
 DATE: MAR 28 2018

PO / BATCH NO.: 039413/SC36017

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0'

THICKNESS ORDERED: 0.625
 THICKNESS RECEIVED: 0.625
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	A57m A582
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	Heat# 97715
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY:	<u>DAS</u> <u>11</u>	SIGNED OFF BY:	
DATE:	<u>9-8 MAR 28 2018</u>	DATE:	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION: ASTM A582

PART NUMBER: M303RD.DDD

DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 0.75 ROUND BAR = M303RD.750

RELEASER
R 2010-02-02
MR

B	REFORMAT DWG ADD SPECS (ZIN DB-1); REF PAR 08-020A	CP 010105
A	NEW ISSUE	DS 011220
REV.	DESCRIPTION	BY DATE
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DRAWING NO. M303R	REV. B
CHECKED	DATE	SHEET 1 OF 1
MFG. APPR.	TITLE	SCALE
APPROVED	303 ROUND BAR	NTS
DE APPROV.	10.01.05	
DATE		

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 13C4RC.375
 DATE: MAR 28 2018

PO / BATCH NO: 039413/5036018

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375
 THICKNESS RECEIVED: 0.375
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> N	Astm A276
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	Heat # 646m
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 MAR 28 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR
(NOTE: AISI 303 NOT ACCEPTABLE)

△ SPECIFICATION:
ASTM A276
PART NUMBER:
M304R-D^{DDD}-DIA.

WHERE "D.DDD" = DIAMETER IN INCHES
EG. 0.75" ROUND BAR = M304R0.750

RELEASED
OF D5/23/08

REFORMAT DWG. ADD SPECS (ZN DE-1), REF PAR 08-020A		CP 09.07.15	REV. B
A	NEW ISSUE	A/S 08.03.03	SHEET OF 1
REV.	DESCRIPTION	BY	SCALE
DESIGN	415	DART AEROSPACE LTD	NTS
DRAWN	<i>99</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AB</i>	DRAWING NO. M304R	
MFG. APPR.	<i>AB</i>	TITLE	
APPROVED	<i>AB</i>	304/316 ROUND BAR	
DE APPR.	<i>AB</i>		
DATE	09.07.15		

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WHO HAVE BEEN APPROVED BY DART AEROSPACE LTD TO RECEIVE THIS INFORMATION.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-A513-T-1.000WA120

PO / BATCH NO. 039413/5056019

DATE: MAR 28 2018

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 105
 QUANTITY INSPECTED: 105
 QUANTITY REJECTED: 0

THICKNESS ORDERED: W-120
 THICKNESS RECEIVED: W-120
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	<i>Actm A513</i>
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	<i>Heat # P37954</i>
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>11</u> <u>9-89</u> MAR 28 2018	SIGNED OFF BY: _____
DATE: _____	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A		NEW RELEASE	17-655	17/09/06	VM	WM
B		TYPE 5 ADDED, TEMPLATE UPDATED	17-790	17/12/13	VM	ML

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)

SPECIFICATION:

ASTM A513 TYPE 5

MT-A513-T-[D,DDD]WT,TTT]

WHERE D,DDD IS OUTSIDE DIAMETER IN INCHES

WHERE T,TTT IS WALL THICKNESS IN INCHES

EG. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A513-T-0.750W0.120

DART		AeroSpace	
Head Office: Oshawa, Canada			
ASTM A513 TYPE 5 (1020/1026) ALLOY STEEL ROUND TUBING (DOM)			
PART NO	MT-A513-T	REV	B
TOOK NO	UNLINED COORDINATES SPECIFIED OUTER DIAMETERS ARE IN INCHES WALL THICKNESSES ARE IN INCHES DIMENSIONS ARE IN INCHES NOTES: ALL DIMENSIONS ARE IN INCHES NOTES: ALL DIMENSIONS ARE IN INCHES		
DESIGNED BY:	VIA	INITIALS AND DATE	
DRAWN BY:	VIA	INITIALS AND DATE	
CHECKED BY:	VIA	INITIALS AND DATE	
INFO RECEIVED BY:	ML	INITIALS AND DATE	
APPROVED BY:	DL	INITIALS AND DATE	
APPROVED BY:	ML	INITIALS AND DATE	
SCALE:	1:1	1:1	1:1
CO. SIGNATURE:	DART AERO SPACE LTD		
SHEET 1 OF 1			
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m6061+6R0.750
 DATE: MAR 28 2018

PO / BATCH NO.: 039413 / 0399 / 5056020

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 40
 QUANTITY INSPECTED: 40
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750
 THICKNESS RECEIVED: 0.750
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	Astm B221
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	Hart # 68706
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Das 11</u>	SIGNED OFF BY: _____
DATE: <u>MAR 28 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4126/4115/4116)
OR QQA-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)

OR ASTM B211 OR DIN B2211
[Handwritten signature]

PART NUMBER:

M6061T6R(D,DDD)

DIA.

WHERE "D,DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = M6061T6R0.625



REF ID: D

REF ID: C

REF ID: B

REF ID: A

C

B

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RELEASED
R 2008-08-09
[Signature]

B		REFORMAT DWG. ADD B211& B221 SPEC (ZN DB-1), REF PAR 08-020A		CP	09/07/13
A		NEW ISSUE		DS	01/06/08
REV	REV	DESCRIPTION		BY	DATE
		D	DART AEROSPACE LTD		
		HAWKESBURY, ONTARIO, CANADA			
		DRAWING NO. M6061T6R		REV. B	
		TITLE 6061-T6 ROUND BAR		SHEET 1 OF 1	
		SCALE NTS		SCALE	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-C1-R1.250
 DATE: MAR 28 2018

PO / BATCH NO.: 039913/5056021

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 14'
 QUANTITY INSPECTED: 14'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.250
 THICKNESS RECEIVED: 1.250
 SHEET SIZE ORDERED: CJA
 SHEET SIZE RECEIVED: CJA

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Astm A681
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Heat # 991605800B
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u> DATE: <u>9-89</u> <u>MAR 28 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1304B 1.000X1.000
 DATE: MAR 28 2018

PO / BATCH NO.: 039413/5056022

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	Astm A276
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	Heat # 55161496
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

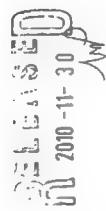
testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89</u> <u>MAR 28 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
 (NOTE: AISI 303 NOT ACCEPTABLE)
 △ SPECIFICATION: ASTM A276 OR ASTM A240
 △ PART NUMBER: M304BT TTT XWW.WWW
 WHERE "TTT" = THICKNESS IN INCHES
 AND "WW.WWW" = WIDTH IN INCHES
 EG. 0.5" X 3.0" BAR = M304B0.50X03.000
 EG. 0.5" X 12.0" PLATE = M304B0.500X12.000


 RELEASED 2010-11-30

ADDED PLATE TO PURCHASE MATERIAL ADDED PLATE	
C	FROM '304/316 BAR' TO '304/316 BAR/PLATE'
B	REFORMATT DNG ADD SPECS (ZN D6-1). REF PAR 08.020A
A	NEW ISSUE
REV	DESCRIPTION
BY	DATE

DESIGN	DRAWN	DART AEROSPACE LTD
DRAWN	HAWKSBURY, ONTARIO, CANADA	REV. C
CHECKED	DRAWING NO.	SHEET 1 OF 1
△	M304B	SCALE
MFG. APPR.	△	NTS
APPROVED	△	
DE APPR.	△	
DATE	10.11.25	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 46061T6R0.750X02.700 PO / BATCH NO.: 039413/5056023
 DATE: MAR 28 2018

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750
 THICKNESS RECEIVED: 0.750
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	Astm B221
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	Heat# 68295
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>BB</u> <u>0.99</u>	SIGNED OFF BY: _____
DATE: <u>MAR 28 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T652 ALUMINUM BAR

SPECIFICATION:
QQ-A-2258 OR AMS-QQ-A-2258 (OR AMS 4117412B/41154116)
OR QQ-A-2008 OR AMS-QQ-A-2008 (OR AMS 4160)
OR ASTM B211 OR ASTM B221



PART NUMBER:

M6061T6B	T.TTT	X	WW.WWW
THICK		WIDTH	

WHERE "T.TTT" = THICKNESS IN INCHES

"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

△
PURCHASE MATERIAL: 6061-T6/T651/T6510/T652 ALUMINUM BAR
SPECIFICATION:
QQ-A-2258 OR AMS-QQ-A-2258 (OR AMS 4117412B/41154116)
OR QQ-A-2008 OR AMS-QQ-A-2008 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6B



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RELEASED		R 2009-08-03	MM
REMOVED QQA-250/11 OPTION, REFORMAT NOTES, ADD			
B	ASTM B21/B221(ZN 07-1)		
A	NEW ISSUE		
REV	DESCRIPTION		
DESIGN	DS	DART AEROSPACE LTD	
DRAWIN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		REV. B	
MFG APPR.		SHEET 1 OF 1	
APPROVED		NTS	
DE APPR.		COPYRIGHT © 2001 BY DART AEROSPACE LTD	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176B 0.375X1.000 PO / BATCH NO.: 039413/5056024
 DATE: MAR 28 2018

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 20
 QUANTITY INSPECTED: 20
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375
 THICKNESS RECEIVED: 0.375
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Astm B281</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Heat # 3B9191</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>MAR 28 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T652 ALUMINUM BAR

SPECIFICATION:
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4120/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4117/4120/4115/4116)
OR ASTM B211 OR ASTM B221



PART NUMBER:

M6061T6B	T.TTT	X	WW.WWW
	THICK		WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
R 2009-06-02
[Signature]

B	REMOVE QQ-A-225/11 OPTION, REFORMAT NOTES, ADD ASTM B21/B221 (ZN 07-1)	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
	DART AEROSPACE LTD		
DESIGN	DS		
DRAWN	<i>[Signature]</i>	DRAWING NO.	
CHECKED	<i>[Signature]</i>	REV. B	
MFG. APPR.	<i>[Signature]</i>	M6061T6B	
APPROVED		SHEET 1 OF 1	
DE APPR.		SCALE	
DATE	09.07.13	NTS	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061X6B1.000x06.000 PO / BATCH NO.: 039413/5056025
 DATE: MAR 28 2018

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 36
 QUANTITY INSPECTED: 36
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
CORRECT FINISH	Y <u>N</u>	
CORROSION	Y <u>N</u>	
CORRECT GRAIN DIRECTION	Y <u>N</u>	
CORRECT MATERIAL PER M-DRAWING	Y <u>N</u>	<i>ASTm B221</i>
CORRECT THICKNESS	Y <u>N</u>	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT REF # TO LINK CERT	Y <u>N</u>	<i>Heat #37241</i>
CORRECT MATERIAL IDENTIFICATION	Y <u>N</u>	
CORRECT M# ON THE MATERIAL	Y <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>MAR 28 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

△B

PART NUMBER:

M6061T6B	T.TTT	X	W.WWW	W.WWW
THICK			WIDTH	WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"W.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
R 2009-05-02
JW

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211(B221 (ZN D7-1))	CP	09/13
A	NEW ISSUE	DS	01/06/08
REV	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	G	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.S.	DRAWING NO.	REV. B
MFG. APPR.		M6061T6B	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		6061-T6 BAR	NTS
DATE	09.07.13		

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